

Customer	:	CU-DAR001 Dart Helicopters Services	Drawing Name	:	BASKET HINGE
Job Number	:	35684			
Estimate Number	:	10587			
P.O. Number	:	N/A	Part Number	:	D22321
This Issue	:	11/13/2007 S.O. No. : N/A	Drawing Number	:	D2232 REV C
Prsht Rev.	:	NC	Project Number	:	N/A
First Issue	:	N/A Type : SMALL /MED FAB	Drawing Revision	:	C
Previous Run	:	31608	Material	:	N/A
Written By	:	<u>[Signature]</u>	Due Date	:	11/29/2007 Qty: 50 Um: Each
Checked & Approved By	:	<u>[Signature]</u>			
Comment	:	Est.B 01.06.07 Now laser cut EC Est Rev:C Now on Waterjet 06-11-21 JLM			

Job Number:

Seq. #:	Machine Or Operation:	Description :
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1.0 M304S11GA 304/316 .125 Sheet

Comment: Qty.: 0.0255 sf(s)/Unit Total : 1.2758 sf(s)

304/316 .125 Sheet

20 WATER JET FLOW WATER JET

Comment: FLOW WATER JET

1-Cut as per Dwg D2232

Dwg Rev: C

Prog Rev: C

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK

Comment: SECOND CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DD Date: 07/11/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 11/13/2007 1:33:19 PM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 35684

Part Number: D22321

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



52

Comment: FINAL INSPECTION/W/O RELEASE

207/11/20

Job Completion



4 87.11.20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

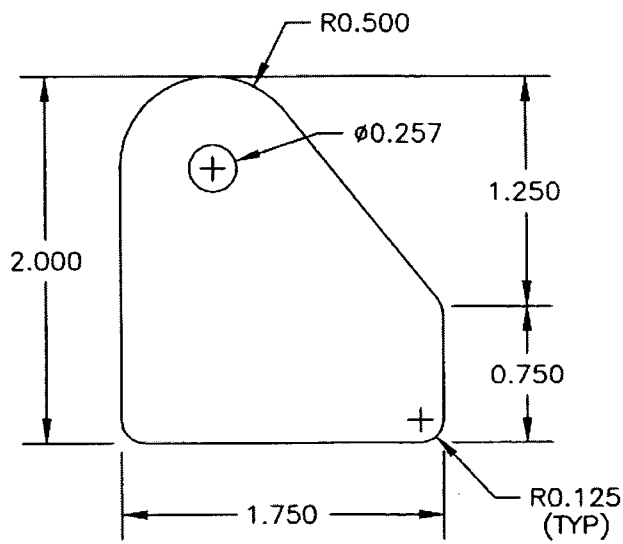
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

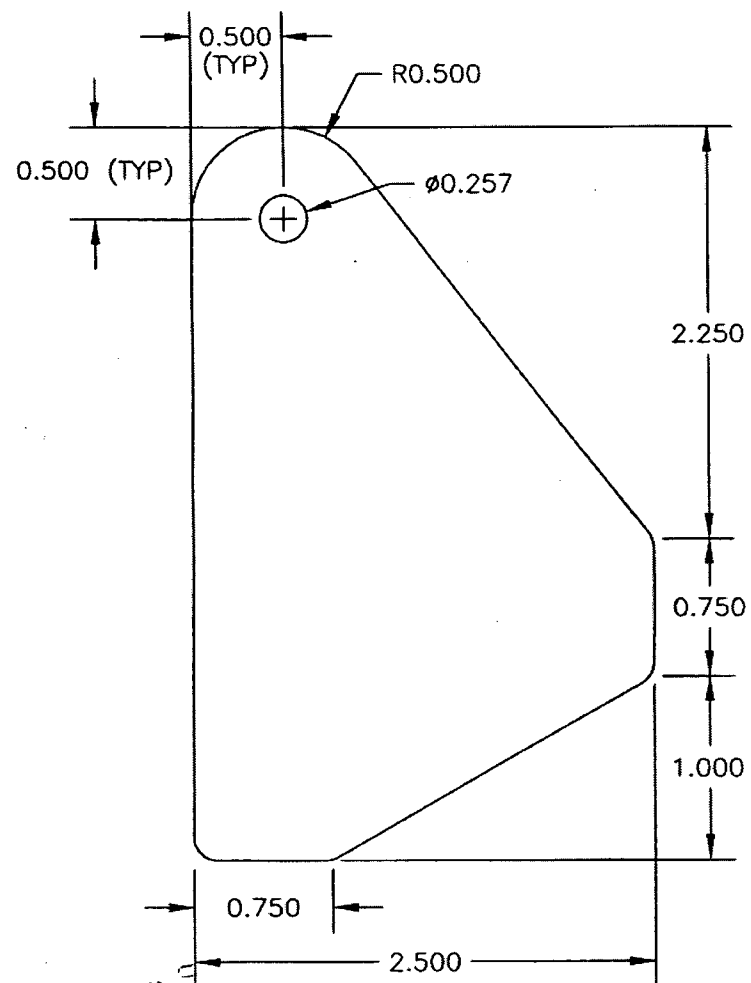


RELEASED
98.05.05 KE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. C
CHECKED	APPROVED	DRAWING NO. D2232	SHEET 1 OF 2
DATE		TITLE	SCALE
98.04.28		BASKET HINGE	1:1
A	94.05.12	NEW ISSUE	
B	96.01.02	ADDED -5 AND -7	
C	98.04.28	0.125 THICK WAS 0.063	



D2232-1



D2232-3

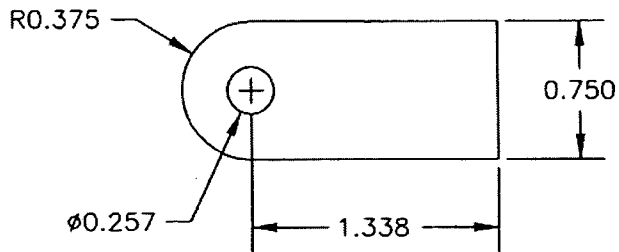
MATERIAL: AISI 304/316 SS 0.125 THICK

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WITHOUT NOTICE
NO. 35680
WORK ORDER

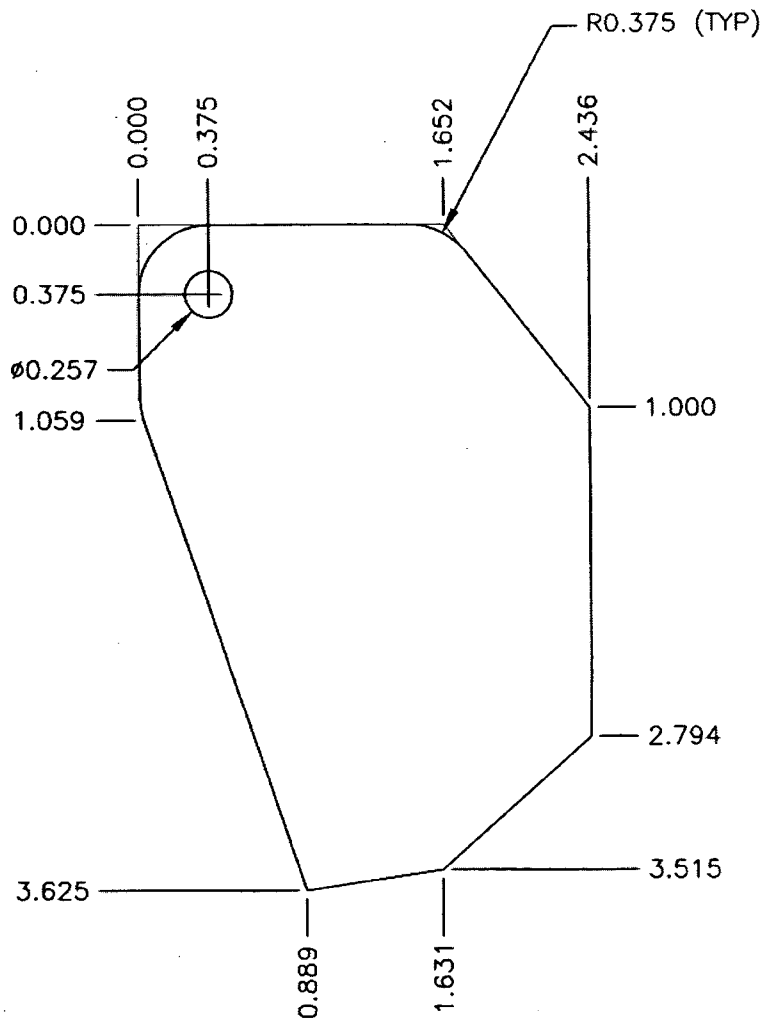


DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. C
CHECKED	APPROVED	DRAWING NO. D2232	SHEET 2 OF 2
DATE		TITLE	SCALE
98.04.28		BASKET HINGE	1:1

RELEASED
48.05.05 KE



D2232-7



D2232-5

MATERIAL: AISI 304/316 SS 0.125 THICK

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WORK ORDER
NO. 3528

